



The —Black —Crack —Report



The addiction you don't want to fight

Issue 22, December 2010

Happy Holidays

This year has gone by in the blink of an eye. It is hard to believe that I am already planning for 2011, but I am looking forward to it. I want to personally wish all of you a Very Merry Christmas and Happy New Year. Stay safe and save the drinking and driving for the race track !!! Well, maybe not.

I hope you all get to spend some quality time with Family and Friends and remember the reason for the season.



Some suggested track day New Years Resolutions to think about:

- More Track Time
- I will be smooth and hit EVERY apex
- I will thoroughly inspect my car before every event
- I will drive within my comfort zone, slowly increasing the level of that comfort at each event
- I will set realistic and measurable goals for my 2011 driving
- I will be on time for the drivers meeting and bring all my completed forms to registration
- I will meet every person at every event
- When I need help in the paddock, I will ask for it, when help is needed, I will give it
- I will take my car home as shiny as it was when I brought it.
- I will convert as many non-track junkies to track junkies as is humanly possible
- I will have fun and enjoy this sport and the people who love it



A Christmas present to my self ☺

New KONI adjustable shocks. To those who so foolishly passed me this year, it will not be possible next year !!!!

The shocks are not the only upgrade the 10/10ths racecar will be getting during the off season.

Corvette Shock removal / installation videos you might find useful:

<http://www.youtube.com/watch?v=GoFcW-h1gi4>

<http://www.youtube.com/watch?v=VQYYq8EGbYo>

A pretty slick tool set you might want to get for the front shocks:

<http://www.amazon.com/Lisle-20400-Universal-Shock-Absorber/dp/B000CO88C6>

Feedback from the November 10/10ths Newsletter:

I received a couple of great suggestions / additions to last months newsletter from our drivers. Thanks for the feedback.

- When trailering alone, this may be a very wise investment and would make a great Christmas present.
 - <http://www.opti-grip.com/Opti-grip/Opti-Grip.html> (the \$149.00 version will work just fine) Thanks Jeff W.
- When replacing your wheel bearings, check the manufacturer specs for the amount of play, if any that should be in the bearings. All cars / bearings have slight differences. This is one of those things you want to get exactly right, every time. Thanks Scott L.



The Black Crack Report



The addiction you don't want to fight

10/10ths Tech Corner

Shock Absorbers

WHAT SHOCKS DO (Information provided on the Monroe Website)

Let's start our discussion of shock absorbers with one very important point: despite what many people think, conventional shock absorbers do not support vehicle weight. Instead, the primary purpose of the shock absorber is to control spring and suspension movement. This is accomplished by turning the kinetic energy of suspension movement into thermal energy, or heat energy, to be dissipated through the hydraulic fluid.

Shock absorbers are basically oil pumps. A piston is attached to the end of the piston rod and works against hydraulic fluid in the pressure tube. As the suspension travels up and down, the hydraulic fluid is forced through tiny holes, called orifices, inside the piston. However, these orifices let only a small amount of fluid through the piston. This slows down the piston, which in turn slows down spring and suspension movement.

The amount of resistance a shock absorber develops depends on the speed of the suspension and the number and size of the orifices in the piston. All modern shock absorbers are velocity sensitive hydraulic damping devices - meaning the faster the suspension moves, the more resistance the shock absorber provides. Because of this feature, shock absorbers adjust to road conditions.

As a result, shock absorbers reduce the rate of:

- Bounce
- Roll or sway
- Brake dive and Acceleration squat

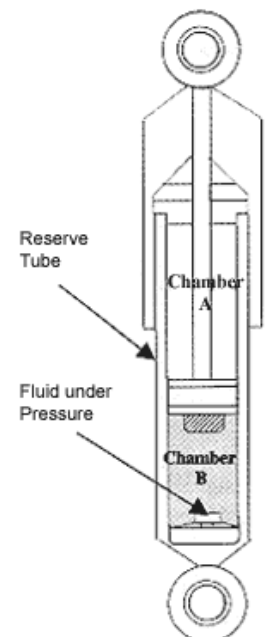
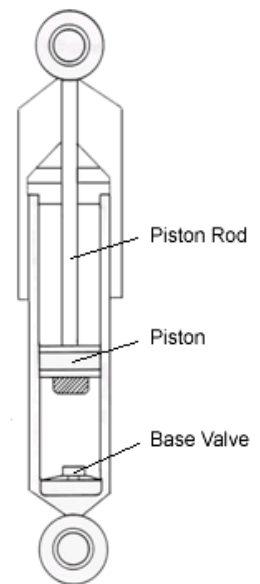
Shock absorbers work on the principle of fluid displacement on both the compression and extension cycle. A typical car or light truck will have more resistance during its extension cycle than its compression cycle. The compression cycle controls the motion of a vehicle's unsprung weight, while extension controls the heavier sprung weight.

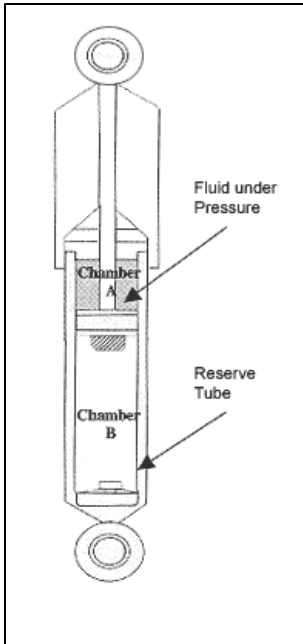
Compression cycle

During the compression stroke or downward movement, some fluid flows through the piston from chamber B to chamber A and some through the compression valve into the reserve tube. To control the flow, there are three valving stages each in the piston and in the compression valve. At the piston, oil flows through the oil ports, and at slow piston speeds, the first stage bleeds come into play and restrict the amount of oil flow. This allows a controlled flow of fluid from chamber B to chamber A.

At faster piston speeds, the increase in fluid pressure below the piston in chamber B causes the discs to open up away from the valve seat.

At high speeds, the limit of the second stage disc phases into the third stage **orifice** restrictions. Compression control, then, is the force that results from a higher pressure present in chamber B, which acts on the bottom of the piston and the piston rod area.





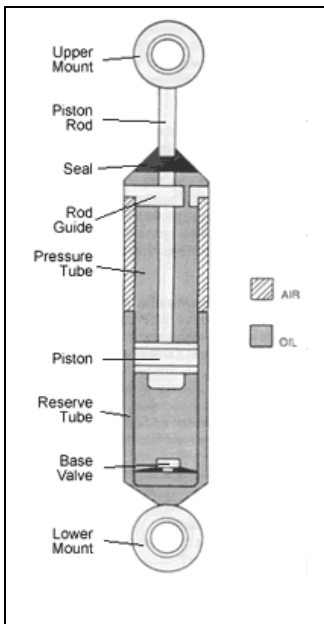
Extension cycle

As the piston and rod move upward toward the top of the pressure tube, the volume of chamber A is reduced and thus is at a higher pressure than chamber B. Because of this higher pressure, fluid flows down through the piston's 3-stage extension valve into chamber B. However, the piston rod volume has been withdrawn from chamber B greatly increasing its volume. Thus the volume of fluid from chamber A is insufficient to fill chamber B. The pressure in the reserve tube is now greater than that in chamber B, forcing the compression intake valve to unseat. Fluid then flows from the reserve tube into chamber B, keeping the pressure tube full. Extension control is a force present as a result of the higher pressure in chamber A, acting on the top side of the piston area.

SHOCK ABSORBER DESIGN

There are several shock absorber designs in use today:

- Twin Tube Designs
 - Gas Charged
 - PSD
 - ASD
- Mono-Tube



Basic Twin Tube Design

The twin tube design has an inner tube known as the working or **pressure tube** and an outer tube known as the **reserve tube**. The outer tube is used to store excess hydraulic fluid. There are many types of shock absorber **mounts** used today. Most of these use rubber bushings between the shock absorber and the frame or suspension to reduce transmitted road noise and suspension vibration. The rubber bushings are flexible to allow movement during suspension travel. The upper mount of the shock absorber connects to the vehicle frame. Notice that the piston rod passes through a rod guide and a seal at the upper end of the pressure tube. The **rod guide** keeps the rod in line with the pressure tube and allows the piston to move freely inside. The **seal** keeps the hydraulic oil inside and contamination out. The base valve located at the bottom of the pressure tube is called a **compression valve**. It controls fluid movement during the compression cycle.



The Black Crack Report



The addiction you don't want to fight

Bore size is the diameter of the piston and the inside of the pressure tube. Generally, the larger the unit, the higher the potential control levels because of the larger piston displacement and pressure areas. The larger the piston area, the lower the internal operating pressure and temperatures. This provides higher damping capabilities.

Ride engineers select **valving** values for a particular vehicle to achieve optimal ride characteristics of balance and stability under a wide variety of driving conditions. Their selection of valve springs and orifices control fluid flow within the unit, which determines the feel and handling of the vehicle.

Twin Tube - Gas Charged Design

The development of gas charged shock absorbers was a major advance in ride control technology. This advance solved many ride control problems which occurred due to an increasing number of vehicles using uni-body construction, shorter wheelbases and increased use of higher tire pressures.

The design of twin tube gas charged shock absorbers solves many of today's ride control problems by adding a low pressure charge of nitrogen gas in the reserve tube. The pressure of the nitrogen in the reserve tube varies from 100 to 150 psi, depending on the amount of fluid in the reserve tube. The gas serves several important functions to improve the ride control characteristics of a shock. The prime function of gas charging is to minimize aeration of the hydraulic fluid. The pressure of the nitrogen gas compresses air bubbles in the hydraulic fluid. This prevents the oil and air from mixing and creating foam. Foam affects performance because it can be compressed - fluid can not. With aeration reduced, the shock is able to react faster and more predictably, allowing for quicker response time and helping keep the tire firmly planted on the road surface.

An additional benefit of gas charging is that it creates a mild boost in spring rate to the vehicle. This *does not* mean that a gas charged shock would raise the vehicle up to correct ride height if the springs were sagging. It does help reduce body roll, sway, brake dive, and acceleration squat.

This mild boost in spring rate is also caused by the difference in the surface area above and below the piston. With greater surface area below the piston than above, more pressurized fluid is in contact with this surface. This is why a gas charged shock absorber will extend on its own.

The final important function of the gas charge is to allow engineers greater flexibility in valving design. In the past such factors as damping and aeration forced compromises in design.

Advantages:

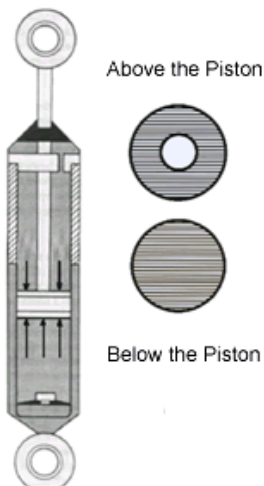
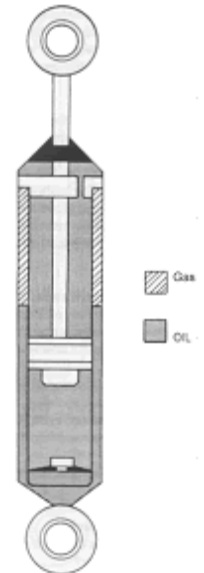
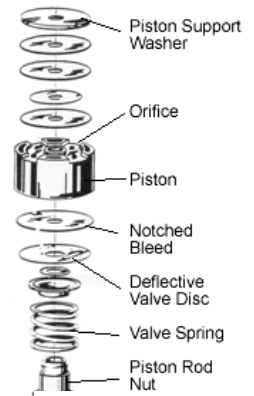
- Improves handling by reducing roll, sway and dive
- Reduces aeration offering a greater range of control over a wider variety of road conditions as compared to non-gas units
- Reduced fade - shocks can lose damping capability as they heat up during use. Gas charged shocks could cut this loss of performance, called fade

Disadvantages:

- Can only be mounted in one direction

Current Uses:

- Original equipment on many domestic passenger car, SUV and light truck applications





The Black Crack Report



The addiction you don't want to fight

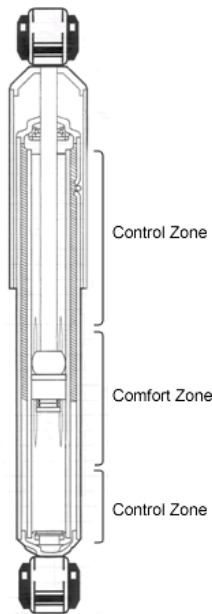
Twin Tube - PSD Design

In our earlier discussion of hydraulic shock absorbers we discussed that in the past, ride engineers had to compromise between soft valving and firm valving. With soft valving, the fluid flows more easily. The result is a smoother ride, but with poor handling and a lot of roll/sway. When valving is firm, fluid flows less easily. Handling is improved, but the ride can become harsh. With the advent of gas charging, ride engineers were able to open up the orifice controls of these valves and improve the balance between comfort and control capabilities available in traditional velocity sensitive dampers. A leap beyond fluid velocity control is an advanced technology that takes into account the position of the valve within the pressure tube. This is called **Position Sensitive Damping (PSD)**.

The key to this innovation is precision tapered grooves in the pressure tube. Every application is individually tuned, tailoring the length, depth, and taper of these grooves to ensure optimal ride comfort and added control. This in essence creates two zones within the pressure tube.

The first zone, the **comfort zone**, is where normal driving takes place. In this zone the piston travel remains within the limits of the pressure tube's mid range. The tapered grooves allow hydraulic fluid to pass freely around and through the piston during its midrange travel. This action reduces resistance on the piston, assuring a smooth, comfortable ride.

The second zone, the **control zone**, is utilized during demanding driving situations. In this zone the piston travels out of the mid range area of the pressure tube and beyond the grooves. The entire fluid flow is directed through the piston valving for more control of the vehicle's suspension. The result is improved vehicle handling and better control without sacrificing ride comfort.



Advantages:

- Allows ride engineers to move beyond simple velocity sensitive valving and use the position of the piston to fine tune the ride characteristic.
- Adjusts more rapidly to changing road and weight conditions than standard shock absorbers
- Two shocks into one - comfort and control

Disadvantages:

- If vehicle ride height is not within manufacturer's specified range, piston travel may be limited to the control zone

Current Uses:

- Primarily aftermarket under the Sensa-Trac brand name

Twin Tube -ASD Design

We have discussed the compromises made by ride engineers to bring comfort and control together into one shock absorber.

This compromise has been significantly reduced by the advent of gas charging and position sensitive damping technology.

A new twist on the comfort/ control compromise is an innovative technology which provides greater control for handling while improving ride comfort called **Acceleration Sensitive Damping (ASD)**.

This technology moves beyond traditional velocity sensitive damping to focus and address impact. This focus on impact is achieved by utilizing a new compression valve design. This compression valve is a mechanical closed loop system, which opens a bypass to fluid flow around the compression valve.

This new application specific design allows minute changes inside the pressure tube based on inputs received from the road. The compression valve will sense a bump in the road and automatically adjust the shock to absorb the impact, leaving the shock with greater control when it is needed.





The Black Crack Report



The addiction you don't want to fight

Due to the nearly instantaneous adjustment to changes in the road's condition, vehicle weight transfer is better managed during braking and turning. This technology enhances driver control by reducing pitch during braking and roll during turns.

Advantages:

- Control is enhanced without sacrificing driver comfort
- Valve automatically adjusts to changes in the road condition
- Reduces ride harshness

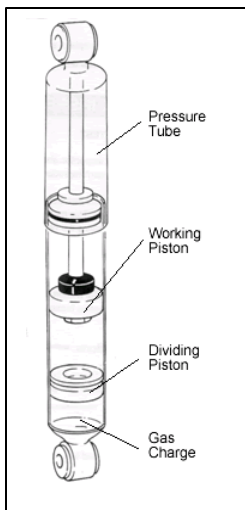
Disadvantages:

- Limited availability

Current Uses:

- Primarily aftermarket applications under the Reflex brand name.

Mono-tube design



These are high-pressure gas shocks with only one tube, the **pressure tube**. Inside the pressure tube there are two pistons: a **dividing piston** and a **working piston**. The working piston and rod are very similar to the twin tube shock design. The difference in actual application is that a mono-tube shock absorber can be mounted upside down or right side up and will work either way. In addition to its mounting flexibility, mono-tube shocks are a significant component, along with the spring, in supporting vehicle weight.

Another difference you may notice is that the mono-tube shock absorber does not have a base valve. Instead, all of the control during compression and extension takes place at the piston.

The pressure tube of the mono-tube design is larger than a twin tube design to accommodate for dead length. This however makes it difficult to apply this design to passenger cars designed OE with a twin tube design. A free-floating dividing piston travels in the lower end of the pressure tube, separating the gas charge and the oil.

The area below the dividing piston is pressurized to about 360 psi with nitrogen gas. This high gas pressure helps support some of the vehicle's weight. The oil is located in the area above the dividing piston.

During operation, the dividing piston moves up and down as the piston rod moves in and out of the shock absorber, keeping the pressure tube full all times.

Advantages:

- Can be mounted upside down, reducing the unsprung weight
- May run cooler since the working tube is exposed to the air

Disadvantages:

- Difficult to apply to passenger cars designed OE with twin tube designs.
- A dent in the pressure tube will destroy the unit

For those of you who really want to get serious about your shocks and car set-up, take a look at this website:

<http://www.smithees-racetech.com.au/>

Here is another site that helps you solve car handling issues. Simply indicate the problem you are having and it gives some suggested car setup solutions.

http://www.turnzero.com/technical_resources.php?resource=vehicle_dynamics_assistant



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